



The Industry Leader in Dust Collection

OWNER'S MANUAL



Dust Gorilla Pro Dust Collector with SMART Boost

3 HP/5 HP

XGK030035

XGK030055

XGK030035W

XGK030055W

XGK050035

XGK050055

XGK050035W

XGK050055W

U.S. Patent: #8491685,
#9370740, #8514090,
#8496719, #7247180



Table of Contents

System Start-Up Information.....	2
System Specifications for 3 HP.....	4
System Specifications for 5 HP.....	5
System Dimensions for 35 Gallon Drum.....	6
System Dimensions for 55 Gallon Drum.....	7
System Contents.....	8
Assembly Instructions.....	10
Maintenance.....	18
Troubleshooting.....	19
Recommended Accessories.....	20
Warranty Information.....	22
Notes.....	23

System Start-Up Information



Make sure to read and understand the installation and maintenance instructions as well as all recommended safety practices.

WARNING

1. Install ductwork completely before operating collector
 - a. Seal ductwork with silicone sealant or duct tape.
 - b. Have dust drum in place and sealed.
2. DO NOT operate Fan / Blower unless Fan Housing is attached to Cyclone body and Dust Drum is in place. Dust Drum and Cyclone must be in place and sealed or motor will overheat!
3. DO NOT operate without filter in place. Fan blade can cause serious injury.
4. The Direct Drive Fan / Blower makes the system top heavy! Use extreme care when setting the unit up! It is recommended that at least two people lift the system up.
5. Check amperage draw on motor with all gates open. Current draw should not exceed maximum motor amperage as stated on motor plate. (Oneida Air Systems is not responsible for damage to motors caused by improper installation, wiring or failure to follow these directions).
6. This equipment incorporates parts such as switches, motors or the like that tend to produce arcs or sparks that can cause an explosion.
7. To reduce the risk of Electric Shock, DO NOT use outdoors or on wet surfaces.
8. Exhaust air should not be vented into a wall, a ceiling, or a concealed space of a building.
9. To reduce the risk of injury from moving parts - unplug BEFORE servicing.

FIRE HAZARDS

1. Wood shaping and cutting processes generate wood chips, shavings and dust. These materials are considered combustible. Air borne wood dust below 420 microns in size (0.17 of an inch) in certain concentration ranges when ignited can deflagrate (burn quickly). An ignition source such as a spark or ember can ignite a dust mixture resulting in an expanding flame front, which can cause an explosion if tightly contained. A disturbance that raises a cloud of accumulated fine dust can raise additional dust clouds, which can cause a series of explosions that can level an entire building. Until this type of fire has been witnessed, it is difficult to believe the devastation. This type of fire is rare but worth safeguarding against.
2. The best way to avoid a wood shop fire is to keep the shop clean. A shop ankle deep in dust with layers of fine dust everywhere is an accident waiting to happen. A good dust collection system reduces overall fire hazards but also adds new concerns. A fire hazard is still present. Combustible material is now in the dust collector and storage container.
3. The following points are worth heeding:
 - a. It is the buyer's responsibility to follow all applicable federal, state, local, OSHA, NFPA, or authorities having jurisdiction codes and regulations when installing and operating this dust collector.
 - b. Fire Marshals may want the unit located outside of the building. If the collector is located inside the facility, controls such as spark detection, suppression, or explosion venting may be required.
 - c. Most local jurisdictions consult or adopt NFPA (National Fire Protection Agency) codes. However, other codes may apply. Local codes may vary from jurisdiction to jurisdiction.

System Start-Up Information (Continued)

- d. NFPA664 Code book, “Standard for the Prevention of Fires and Explosions in Wood Processing and Woodworking Facilities”, applies to woodworking operations that occupy areas of more than 5,000 sq. ft. or to areas where dust producing equipment requires an aggregate dust collection flow rate of more than 1,500 cfm (cubic feet per minute). This exempts some small operators from the NFPA code 664, but other codes may apply in your jurisdiction. Consult your local Fire Marshal for help. Additional information can be found in NFPA Code Book 664.
4. The customer assumes the responsibility for contacting their insurance underwriter regarding specific application requirements of explosion venting or if additional fire protection and safety equipment may be required.
5. DO NOT use this product to collect other types of flammable dust or flammable vapors! - Fire or explosion may occur!
6. NEVER collect sparks from a bench grinder into a wood dust collector.
7. NEVER introduce sparks or sources of ignition into the dust collector.
8. Personnel should be kept at least 20 ft. away from unit.
9. Check dust bin frequently and before leaving the shop for smoldering material.
10. Keep portable fire extinguishers handy.
 - a. The ABC type (dry chemical) is generally a good choice for small wood shops.
 - b. Additional information on portable extinguishers can be found in NFPA 10 (Standard for Portable Fire Extinguishers).
11. Be especially careful with sanding units. They can produce concentrations of dust in the combustible range. Make certain enough air volume is at the suction point to capture all the particulate generated.
12. This high air volume will dilute the mixture below the lower limit of flammability. Be careful not to generate sparks into the sanding dust.
13. Empty dust bin and clean filter often, especially when sanding.
14. DO NOT overload woodworking equipment, especially sanders. Excessive frictional heat can spontaneously ignite dust.
15. Sparks can be generated in several ways:
 - a. High speed sanders and abrasive planers may strike foreign material.
 - b. Saws and edgers may strike foreign material and create a red-hot metal fragment.
 - c. Knots in hardwood can create frictional sparks.
 - d. Trapped metal when drawn into the collector can spark against ductwork.
 - e. Check wood stock for old nails and screws which can create red hot metal fragments.
16. Avoid using excessively large wood waste bins.
17. ALWAYS check storage bins for smoldering material before leaving for the day.
18. Electrically ground all equipment and ducting. Static sparks can ignite wood dust. (Avoid using PVC drain pipe.)
19. DO NOT allow accumulation of layers of fine dust on horizontal surfaces (especially overhead lights, electrical boxes and fuse panels which can ignite dust.)
20. UNPLUG UNIT BEFORE SERVICING OR CLEANING

Customer Service Dept.

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System Specifications for 3 HP

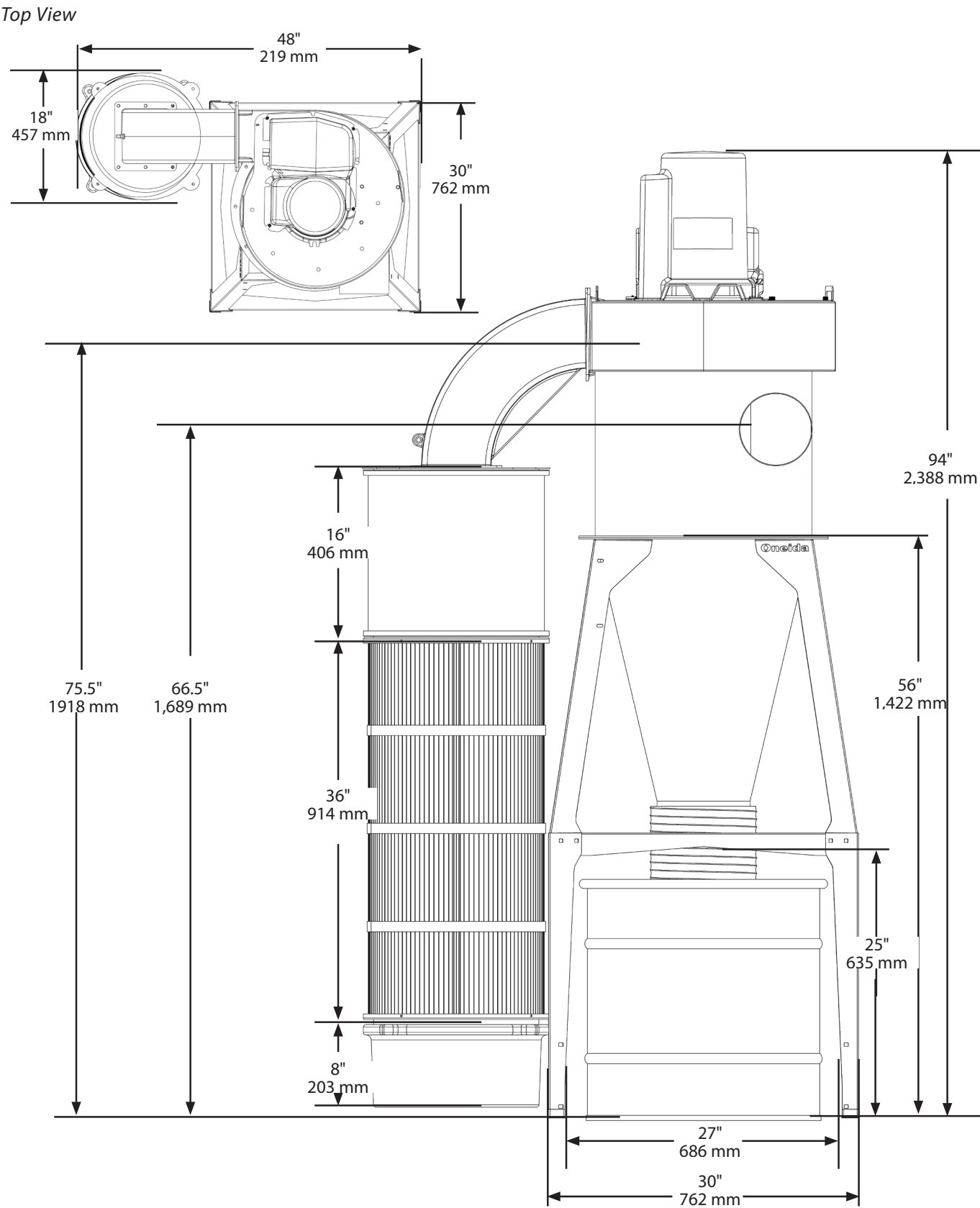
OPERATION	
Fan Rating (Free Fan)	3 HP: 2,940 CFM
Fan Rating (with Cyclone & Filter)	3 HP: 1,340 CFM
Maximum Suction Rating	3 HP: 23" WC
MOTOR AND ELECTRICAL	
Motor Type	U.S. Made TEFC Motor
Motor Insulation	Class F
Motor Service Factor	1.15
Horsepower	3 HP
Motor Speed	3,500-4,500 RPM
Phase	Single-Phase (1ph)
Voltage	208-230V
Cycle	60Hz
Listed FLA	3 HP: 15-17.5A
On/Off Switch	Remote Starter with Push button On/Off Switch and RF Keyfob
Power Cord	10 ft
Power Connector	Wire
Recommended Circuit Size	30A
Recommended Circuit Size	HACR
Sound Emission	With Stacking Sound Filter: 80 - 82 dBA @ 10 ft
IMPELLER	
Size	15"
Material	Single-piece, backward inclined, non-sparking/non-ferrous
CARTRIDGE FILTER	
Filter Media Type	G.E. H12 HEPA
Filter Efficiency	99.97% @ 0.3 microns
Filter Surface Area	110 Sq. Ft.
SYSTEM DIMENSIONS AND CONSTRUCTION	
Barrel/Cyclone Body	Heavy-gauge cold-rolled steel
Inlet	7" Diameter
Overall Height (with 35 Gallon Drum)	94"
Overall Height (with 55 Gallon Drum)	106"

System Specifications for 5 HP

OPERATION	
Fan Rating (Free Fan)	5 HP: 3,250 CFM
Fan Rating (with Cyclone & Filter)	5 HP: 1,625 CFM at 3" WC
Maximum Suction Rating	5 HP: 23"WC
MOTOR AND ELECTRICAL	
Motor Type	U.S. Made TEFC Motor
Motor Insulation	Class F
Motor Service Factor	1.15
Horsepower	5 HP
Motor Speed	3,500-4,500 RPM
Phase	Single-Phase (1ph)
Voltage	208-230V
Cycle	60Hz
Listed FLA	5 HP: 18-23A
On/Off Switch	Remote Starter with Push button On/Off Switch and RF Keyfob
Power Cord	10 ft
Power Connector	Wire
Recommended Circuit Size	30A
Recommended Circuit Size	HACR
Sound Emission	With Stacking Sound Filter: 80 - 82 dBA @ 10 ft
IMPELLER	
Size	15"
Material	Single-piece, backward inclined, non-sparking/non-ferrous
CARTRIDGE FILTER	
Filter Media Type	G.E. H12 HEPA
Filter Efficiency	99.97% @ 0.3 microns
Filter Surface Area	110 Sq. Ft.
SYSTEM DIMENSIONS AND CONSTRUCTION	
Barrel/Cyclone Body	Heavy-gauge cold-rolled steel
Inlet	7" Diameter
Overall Height (with 35 Gallon Drum)	94"
Overall Height (with 55 Gallon Drum)	106"

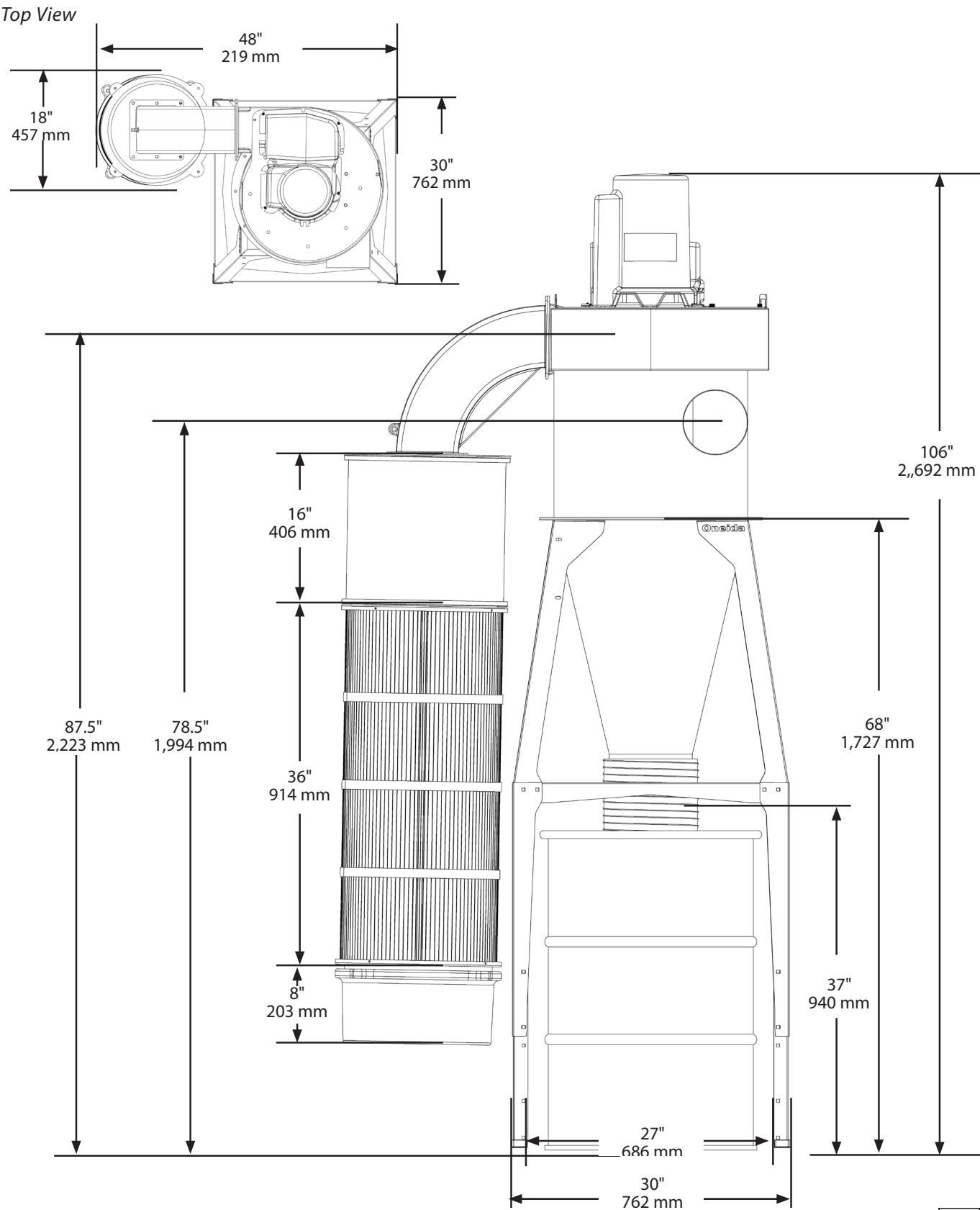
System Dimensions for 35 Gallon Drum

Nominal dimensions shown with a 35 gallon drum. Dimensions subject to slight variations in manufacturing.



System Dimensions for 55 Gallon Drum

Nominal dimensions shown with a 55 gallon drum. Dimensions subject to slight variations in manufacturing.



System Contents



If you cannot find an item on the list examine the packaging materials very carefully. Certain components may have been pre-installed for shipping purposes. There may be hardware leftover.

ID	Part number	Part description	Qty
A	BXI030118C BXI050118C	Motor Assembly 3 HP 1 PH Motor Assembly 5 HP 1 PH	1
B	BHX020005B	Fan Housing	1
C	SXI002100	Barrel	1
D	SCX002100	Cone	1
E	ACB120000	12" Clamp Band	2
F	DHF090001	9" Diameter Flex Hose	1
G	SEX550900	Steel Drum Lid w/ 9" Collar	1
H	SES350000 SES550000	35 Gallon Steel Drum w/ Clamp 55 Gallon Steel Drum w/ Clamp	1
I	FCS183600HF	18" x 36" HEPA Cartridge Filter	1
J	GXF010018	18" Plenum Kit	1
J1	FPX000001	Filter Plenum Elbow	1
J2	FPX010018	18" Filter Plate	1
J3	BSC180000	Drop-in Silencer	1
J4	FPZ000018	Fine Dust Bin	1
J5	AHX001318	Plenum Hardware Kit	1
J5A	AFJ051602	5/16-18" x 2" J Bolt	8
J5B	AFT000001	5/16-18" Thumb Nut	8
J5C	AFB516125	5/16-18 x 1.25" Bolt	9
J5D	AFW180000	5/16" Flat Washer	9
J5E	AFT155175	5/16-18" Whiz-Lock Nut	9

ID	Part number	Part description	Qty
K	AHX000001A	SMART Gorilla Hardware Kit	1
K1	RGZ000000	Neoprene Foam Gasket Roll	25 ft.
K2	AFT051618	5/16-18" U-Spring Nut	8
K3*	AHX000005	Stationary System Hardware Pack	1
K3A*	AFB115114	5/16-18" x 1-1/4" Hex Head Bolt	46
K3B*	AFT155175	5/16" Whiz-Lock Nut	46
K4	FGA000002	14" Grounding Cable w/ 8-18 x 3/8" Self-tapping Screws	1
K5	AXD000006	1" Hook Tape	4 in.
K6	AXD000007	1" Loop Tape	4 in.
L	STX002100A	Plenum Support Brace	1
M	STZ212300 SMS300021A	Stand Assembly Wall Bracket Assembly	1
N	BSS181600	18" Dia Stacking Sound Filter	1
O	AMR240000	Remote	1
P	AXB999110B	Dust Sentry	1

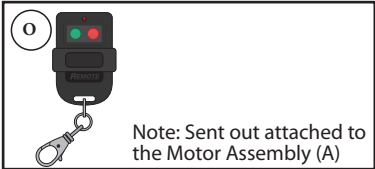
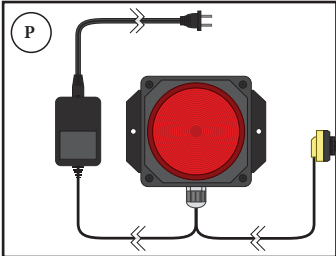
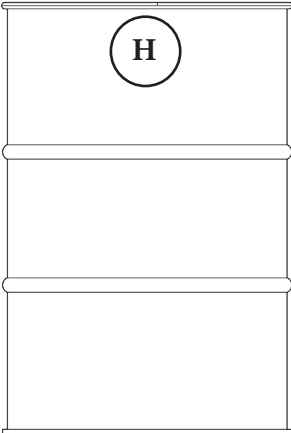
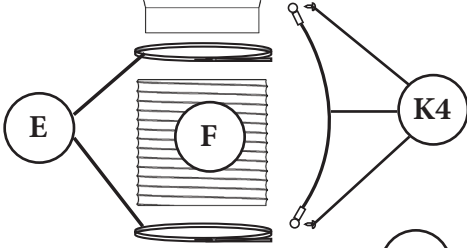
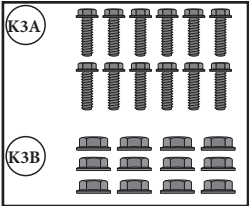
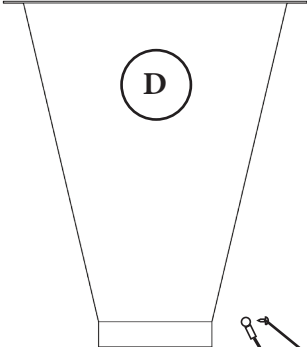
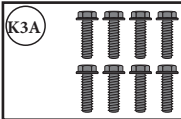
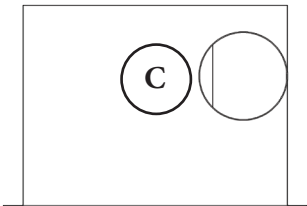
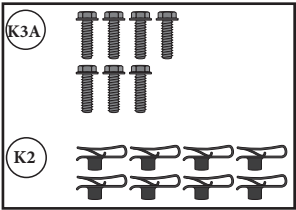
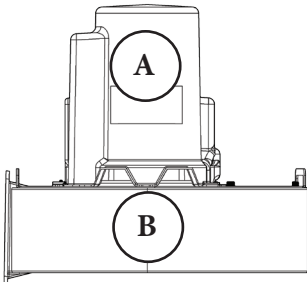
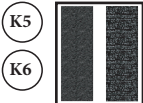
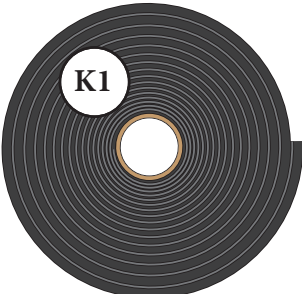
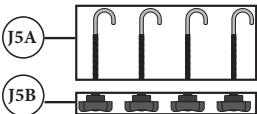
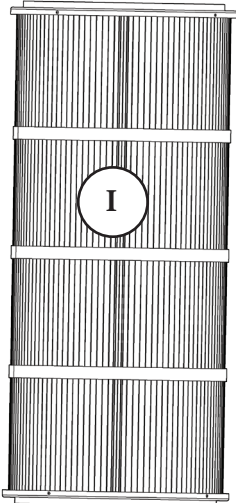
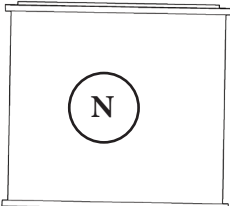
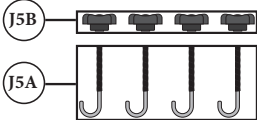
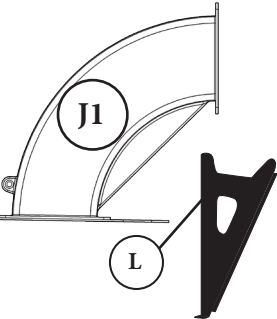
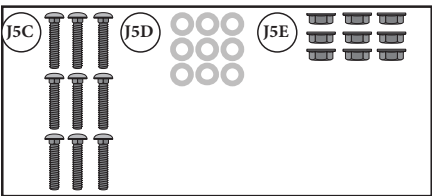
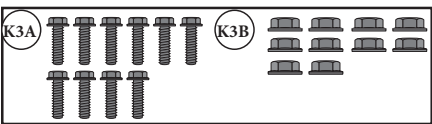
Please unpack the parts carefully and confirm you have received each item listed here.

*Additional parts are included in your hardware package.

You will need the following:

- 7/16" Wrench
- 7/16" Socket Wrench
- 7/16" Deep Impact Socket
- 8' Ladder
- Tape Ruler
- Scissors
- Razor Knife
- Diagonal Cutters
- Spirit Level
- Anchor Screws

System Contents (Continued)



Note: Sent out attached to the Motor Assembly (A)

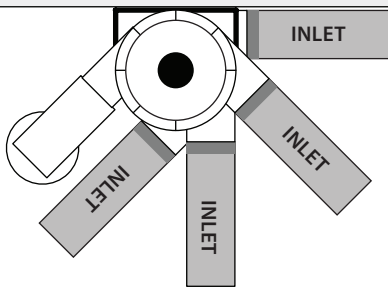
Assembly Instructions



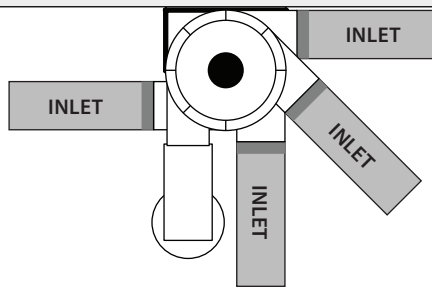
Before you start, determine which direction you want your filter to hang and which direction you want your duct work to enter the collector. The fan housing and cyclone barrel bolt holes are drilled at 45 degree increments; Some orientations are not possible.

Tip: The collector will seem quieter if the outlet is aimed away from the area people tend to work.

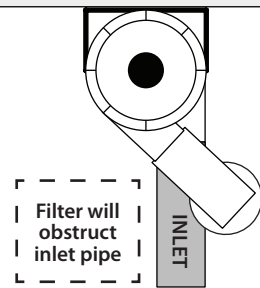
✓ **CORRECT**



✓ **CORRECT**



✗ **INCORRECT**



1

Orient the Fan Housing (B) so that the molded “UP” text is visible and facing towards you. Push the U-Spring Nuts (K2) onto each of the holes lining the inside circle of the Fan Housing, making sure that the U-Spring Nuts align into the bolt holes of the housing. [FIG. 1]

Note: Make Sure the U-Spring Nut (K2) is pushed all the way on by checking that the bolt holes are in alignment with the clip holes and installed in the correct orientation. Otherwise you will not get the seal needed for complete dust collection!

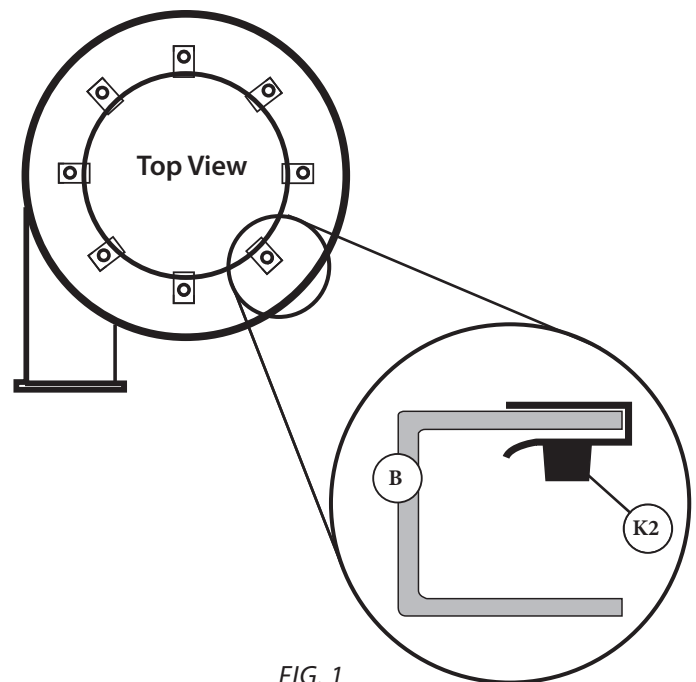


FIG. 1

Assembly Instructions (Continued)

2

Apply Gasket (K1) making sure that there is no gap where the ends meet:

- Apply to the top flange of the Cone (D) inside the bolt holes [FIG. 2a].
- Apply to the top rim of the Barrel (C) outside of the bolt holes [FIG. 2b].
- Apply to the Fan Housing (B) outlet inside the bolt holes [FIG. 2c].
- Apply to the top of the Fan Housing (B) outside the bolt holes and not covering up the U-Spring Clips (K2) [FIG. 2d].
- Apply to the Filter Plate (J2); it may partially cover the bolt holes. Make sure that there is enough room for the bolts to push through [FIG. 2e].

Note: Dust collection systems cannot operate effectively if there isn't a complete seal. There must be NO air leaks.

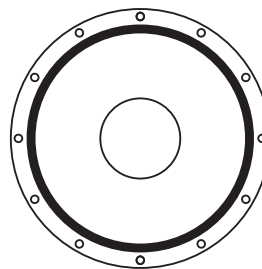


FIG. 2a

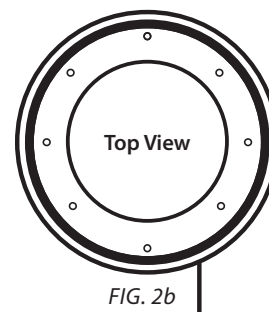


FIG. 2b

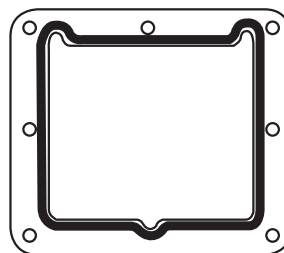


FIG. 2c

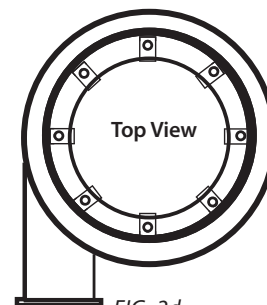


FIG. 2d

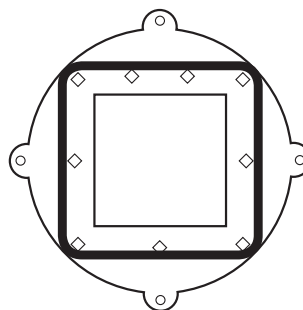


FIG. 2e

3

To assemble the supplied support system (e.g. stand or wall-bracket) refer to the included instruction sheets:

- **Stand Instruction Sheet #ZBI000014** [FIG 3a]
- **Wall Bracket Instruction Sheet #ZBI300021A** [FIG 3b]
- **Wall Bracket Instruction Template #ZBT300021** [FIG 3b]

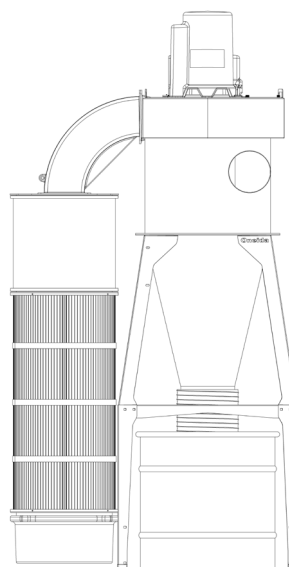


FIG. 3a

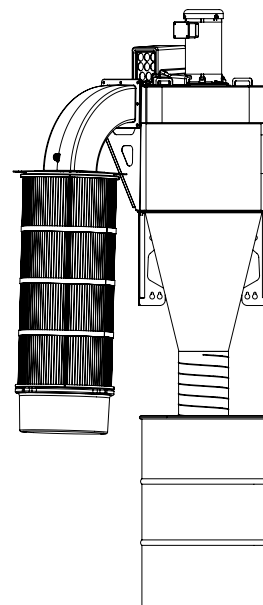


FIG. 3b

Assembly Instructions (Continued)

4

Lift the Cone (D) onto the stand, making sure to align the Cone's flange holes with those on the stand [FIG 4].

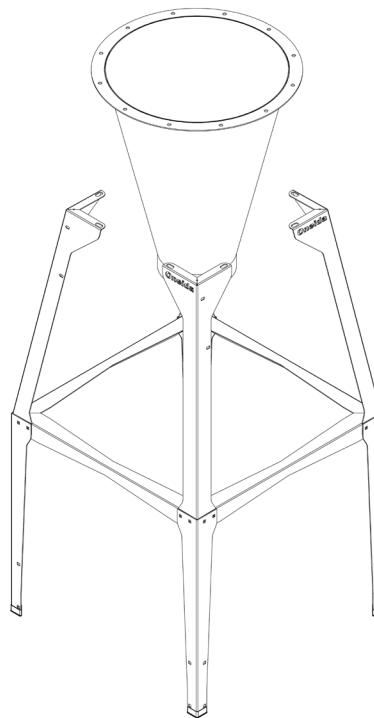


FIG. 4

5

Once your cone is aligned with the stand, lift the Barrel (C) onto the Cone (B), making sure to align the corresponding flange holes. [FIG. 5a]

Secure both components to the stand using twelve Hex Head Bolts (K3A) and twelve Whiz-Lock Nuts (K3B). [FIG. 5b]

Note: If you know the orientation of your fan housing's outlet, test the location of the plenum support brace, and leave the corresponding hole free. See step 11 for further clarification.

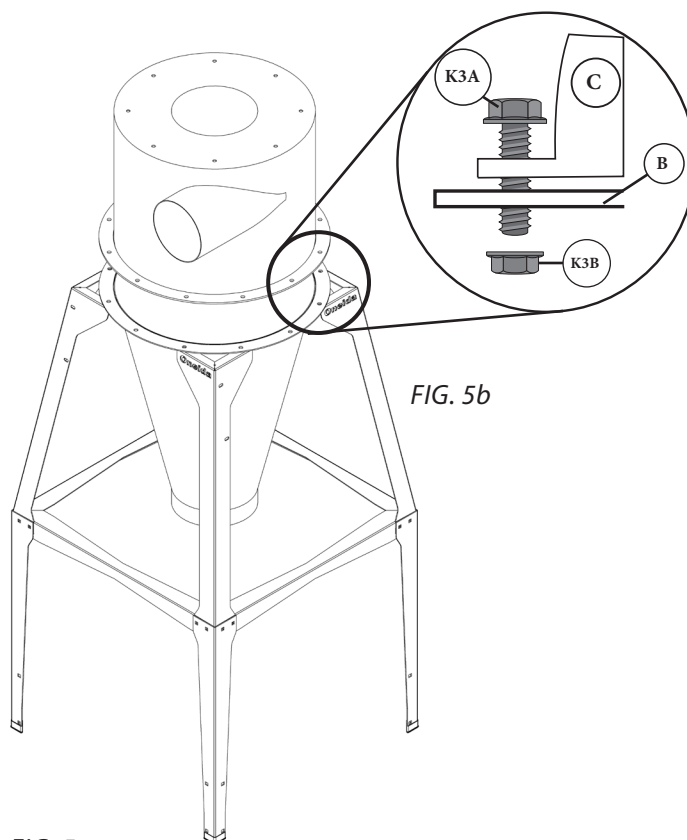


FIG. 5b

FIG. 5a

Assembly Instructions (Continued)

- 6** Lift the Fan Housing (B) onto the Barrel (C), making sure it is oriented so that the molded “UP” text is visible. Align the housing’s holes with the holes in the barrel and keep in mind the direction you want your outlet to face. [FIG 6].

Secure the Fan Housing (B) onto the Barrel (C) using eight Hex Head Bolts (K3A).

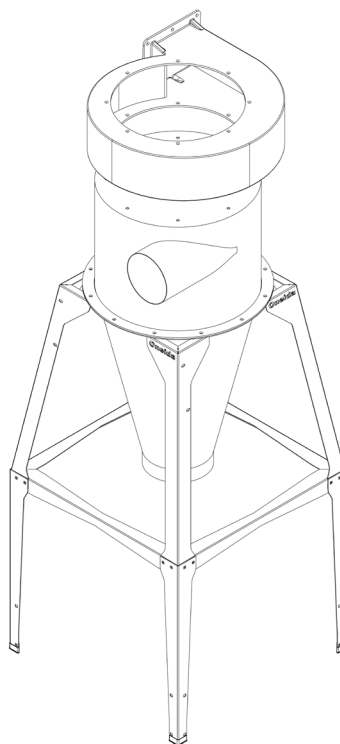


FIG. 6



The motor assembly is very heavy and cumbersome; Be sure to have adequate help to lift the motor assembly up!

- 7** Carefully lift Motor Assembly (A) on top of Fan Housing (B) and align the Fan Housing holes with the motor plate holes following the orientation shown in [FIG. 7].

Secure the Motor Assembly (A) to the Fan Housing (B) using seven Flange Bolts (K3).

Note: The U-Spring Nut (K2) installed on the Fan Housing (B) does not require a bolt because it cannot be accessed under the VFD.

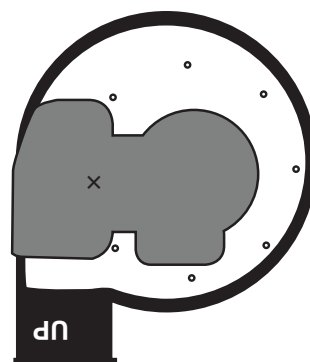


FIG. 7

Assembly Instructions (Continued)

8

Secure Filter Plate (J2), gasket side up, to Filter Plenum Elbow (J1) with nine Bolts (J5B), nine Flat Washers (J5D), and nine Whiz-Lock Nuts (J5E) [FIG. 8].

Note: The rectangular shaft on the Bolt (J5B) must push through the holes on the Filter Plate (J2).

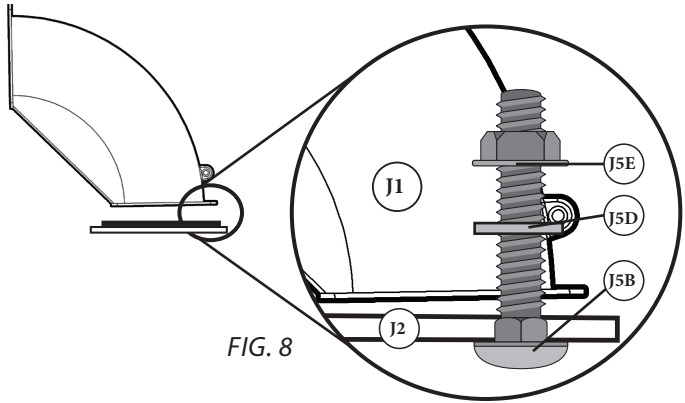


FIG. 8

9

Secure the Filter Plenum Elbow (J1) to the outlet on the Fan Housing (B) using five Hex Head Bolts (K3A) and five Whiz-Lock Nuts (K3B) [FIG. 9]. Leave bottom left and bottom right holes empty for step 10.

Note: The Plenum Elbow should be oriented so that the support hanger ringlet is closest to the Filter Mounting Plate (J2).

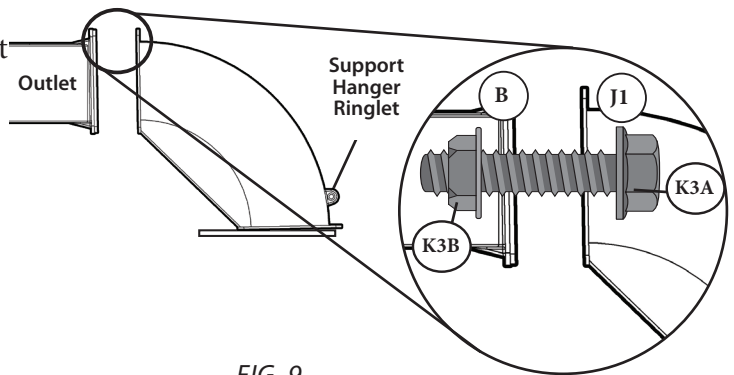


FIG. 9

10

Attach the flat top of the Support Brace (L) to the lower corners of the Filter Plenum Elbow (J1) with two Hex Head Bolts (K3A) and two Whiz-Lock Nuts (K3B) [FIG. 10].

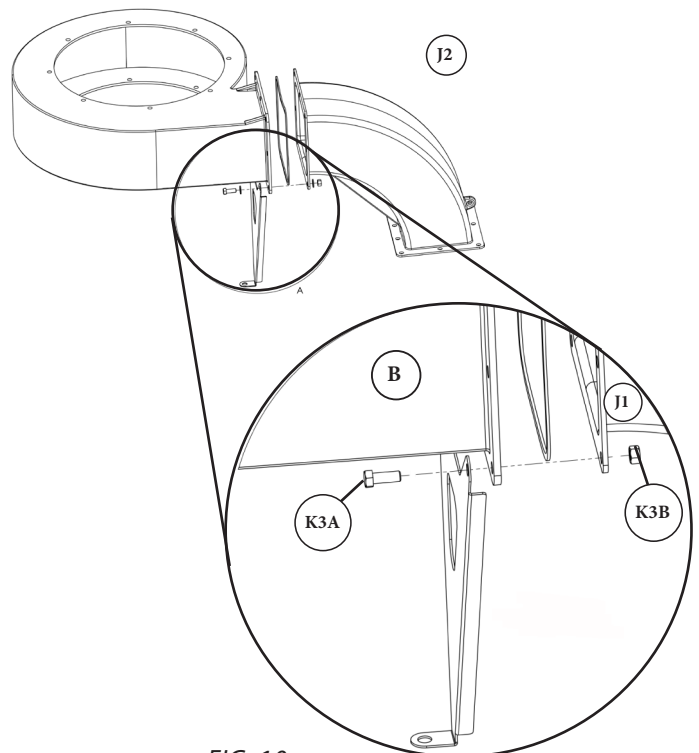


FIG. 10

Assembly Instructions (Continued)

- 11** Install other end of the Support Brace (L) to the flange of the Barrel (C) using the hardware installed in Step 5 [FIG. 11].

Note: The hardware removed will depend on your outlet's orientation.

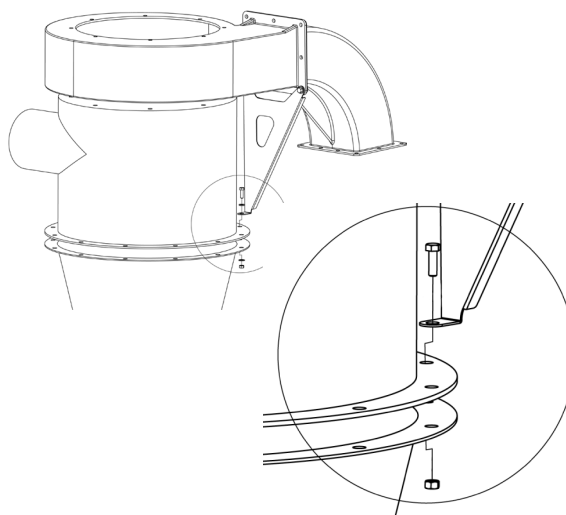


FIG. 11

- 12** Insert the Drop-In Silencer (J3) into the top of the Filter (I) as shown in [FIG. 12].



FIG. 12

- 13** To install the Stacking Sound Filter (N) refer to the included instruction sheet:

- **Stacking Sound Filter Sheet #ZBI131816** [FIG. 13]

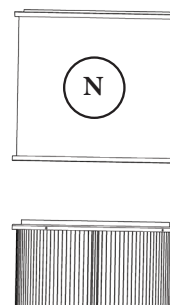


FIG. 13

- 14** Attach the Fine Dust Bin (J4) to the Filter with four J-Bolts (J5A) and four Thumb Nuts (J5B) as in [FIG. 14].

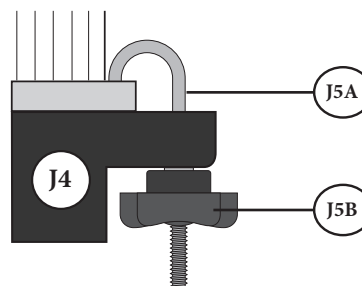


FIG. 14

Assembly Instructions (Continued)



The flex hose connects the cyclone to the dust bin below and only requires enough height to allow the lid to be lifted from the bin. You may shorten the provided 1' hose length as needed.

15

Attach Hose (F) to the Cone's (D) discharge, and secure it in place with the Clamp Band (E).

Note: The hose is a snug fit. Start with the cut end of the hose and pull the hose ends up little by little to work the hose onto the cyclone's discharge. Pliers can be used to grab the reinforcing wire and aid in pulling the hose over the opening.

Position the Drum (H) under the Cone (D) and repeat the process to attach the opposite end of the Hose (F) onto the collared inlet of the Drum Lid (G).

Unclamp the drum's Lid (G) and test to see if the drum (H) is easy to remove from underneath the cone (D).

If there is insufficient clearance for removing the drum, you may trim the Flex Hose (F) using a razor knife and diagonal cutter to cut through the clear lining and reinforcing wire.

Note: Be careful to only remove 0.5" at a time so as not to over trim.

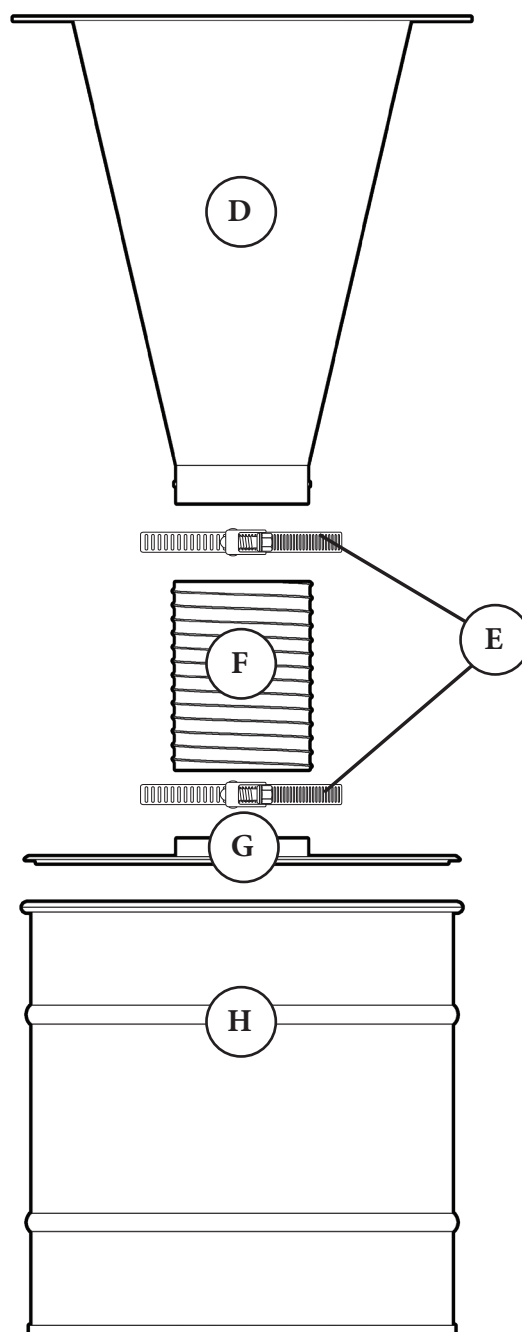


FIG. 15

Assembly Instructions (Continued)

- 16** To ground the filter, attach the ring terminal on the braided ground wire from the Motor Assembly (A) to a bolt on the filter plate, under the nut, then attach the alligator clip to the filter's cage [FIG. 15].

Note: If you need to extend the wire, you can use any 16 gauge copper stranded wire and connect with wire nuts

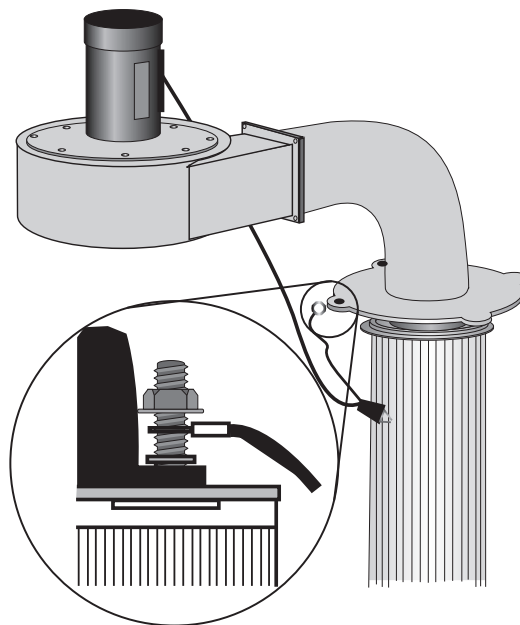


FIG. 16

- 17** To ground the drum, attach the 14" Grounding Cable (K4), start a small hole in bottom of cone (D) above the Flex Hose (F) and on the top of the dust drum's Lid (G), then attach the wire with the included 3/8" Self-tapping Screws (K4).

Note: If you need to extend the wire, you can use any 16 gauge copper stranded wire and connect with wire nuts

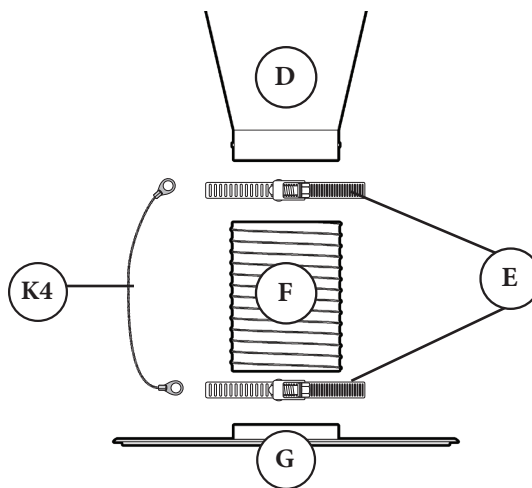


FIG. 17

- 18** To install the Dust Sentry (P) refer to the included instruction sheet:

- Dust Sentry Sheet #ZBI000002A

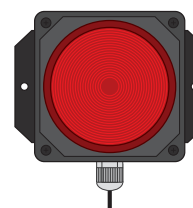


FIG. 18

- 19** Installation is complete!

Maintenance



**UNPLUG YOUR UNIT BEFORE
SERVICING OR CLEANING**

Cleaning the Filter

Proper filter cleaning should not be neglected as a dirty filter can significantly affect your dust collector’s performance and the overall lifespan of your filter. The following steps should be done while the filter is still attached to your system:

1. **WEAR A DUST MASK AND EYE PROTECTION WHILE CLEANING THE FILTER.**
2. Turn off the dust collector and wait for the system’s fan blower to come to a complete stop.
3. Use a hand-held, compressed air nozzle with a pressure between 30 to 60 PSI to blast air along the filter’s exterior pleating. Hold the air nozzle at a 20 degree angle and at least 6” away from the filter; Closer blasts may damage the filter material. Direct air out and away from anyone in the area.
4. Wait a few minutes for dust to settle then before remove the fine dust bin at the bottom of the filter.
5. Dispose of dust carefully and then reconnect the dust bin.

Emptying the Drum

When first using the dust collector, check the drum regularly to get an idea of how often it needs to be emptied. If the drum becomes overfilled, the dust will be sucked into the intake barrel and into the filter.

How quickly the drum will fill us is based on the type of work being done at the time. For example: fine dust from a sander or table saw will slowly fill the drums while curly shavings from a planer or jointer will quickly fill the drum.

Lubricating the Motor

Per Baldor’s specifications, their 2-pole motors (3,600 RPM) are to be lubricated every 5,500 hours. Refer to the Table below to determine if your motor’s Lubrication Interval must be adjusted. For example, a system operating in a moderately corrosive area with an ambient temperature of 109° F (43° C) would qualify as the “Severe” service condition, and should instead be lubricated every 2,750 hours.

A right angled grease coupler will be needed for this operation.

1. Motors can be greased while stopped, at less than 176° F (80° C), or while running.
2. Clean the motor’s grease fitting, or if equipped with slotted grease screws, clean the area around the grease hole. If the motor has a purge plug, remove it.
3. Apply grease gun to fitting (or grease hole). Add 0.3 ounces (8.4 grams) of Mobil Polyrex grease by weight, or 0.6 cu. in. (2 teaspoons) of Mobil Polyrex grease by volume.
4. Slowly apply the recommended amount of grease, taking one minute or so to apply. Too much grease or injecting grease too quickly can cause premature bearing failure.
5. Operate the motor for 20 minutes; Reinstall purge plug if previously removed.

***Caution:** Keep grease clean. Mixing dissimilar grease is not recommended.*

LUBRICATION INTERVAL TABLE			
Severity of Service	Maximum Ambient Temperature	Atmospheric Contamination	Lubrication Interval Multiplier
Standard	104° F (40° C)	Clean; Little Corrosion	1.0
Severe	122° F (50° C)	Moderate Dirt; Corrosion	0.5
Extreme	> 122° F (50° C) or Class H Insulation*	Severe Dirt; Abrasive Dust; Corrosion	0.1
Low Temperature	< -22° F (-30° C)**		1.0

* Special HIGH temperature grease is recommended

** Special LOW temperature grease is recommended

Troubleshooting

PROBLEM	CAUSE	SOLUTION
Motor Overheating (The motor's internal circuit breaker will trip if the motor is overheating)	Air leaks between the dust collector and dust bin	<ol style="list-style-type: none"> 1. The lid of the dust drum must be in place have a foam seal and be well seated when operating the dust collector 2. Make sure flex hose is not torn and the hose clamps are tight 3. Check for holes or leaks in the dust barrel
	Motor not properly wired	<ol style="list-style-type: none"> 1. Check wire connections 2. Check motor rotation 3. Check breaker box to make sure power supply is correct for motor
Poor dust pick-up at Tools	System and ductwork connections	<ol style="list-style-type: none"> 1. Check length of duct runs, duct diameters, and hood design compared to ductwork design guidance 2. Make sure all ductwork is sealed. Large air losses will occur even through small cracks in the ductwork. Use silicone, duct tape or duct mastic compound as a sealant. 3. Check for air leaks between collector and dust drum. 4. Close all unused blast gates at your woodworking machines. 5. Check for a restricted pipe, too small a hood port or too small a branch line. 6. Be sure that your filter is clean.
	Improper motor rotation (Running backwards will reduce suction by 30%)	<ol style="list-style-type: none"> 1. Check wire connections 2. Check motor rotation.
Filter Clogging	Large Chips Clogging the Filter	<ol style="list-style-type: none"> 1. Check for a leak in the dust bin, flex coupling or lid. Check for split or torn flex coupling. 2. Make sure dust bin has not over filled. Dust bin should be emptied before the dust reaches top of container. 3. Interruption of air flow, such as vacuuming chips with a flex hose connection, will increase filter maintenance.
	Fine dust clogging the filter	<ol style="list-style-type: none"> 1. Air flow to the collector may be restricted. The collector needs the equivalent of at least a 4" diameter cross-section open to allow adequate air volume and speed for pre-separation in the cyclone stage of the collector. If you are using a woodworking machine with only one 2" diameter dust port, partially open another blast gate to compensate. 2. Check for excessive elbows at cyclone inlet as explained in the mounting collector section. 3. Heavy sanding with a drum sander or fine grit paper will cause the pleated filter media to blind sooner than with larger size dust. Clean filter more often with compressed air.
System will not turn on	VFD may need to be reset	<ol style="list-style-type: none"> 1. Remove the cowl and press the reset button. 2. If there is no room to remove the cowl, unplug your system for 1 minute.



If you continue to experience difficulty with your dust collector, call Oneida Air Systems' Customer Service Department at 1-866-387-8822 or email support@oneida-air.com.

Recommended Accessories



13" x 39" Spunbond Filter

#FCS183900

- Specially designed for high airflow performance with minimal pressure drop.
- Durable polyester pleating material with external, reinforcing steel wire frame.
- Independently lab tested and verified filtration media.



13" x 36" HEPA Media Filter

#FCS183600HF

- Independently tested G.E. Certified H12 HEPA filter media.
- Wide-spaced pleated filters with teflon-like coating for quick and easy dust removal.
- Equipped with patented FlameGuard™ arrestor mesh for added safety.



35 or 55 Gallon Liner Bag Holder

#ABX000035 or #ABX000055

- Holds the liner bag open within your dust collector's waste container.
- Several finger holes for easy lifting and removal from the liner bag.
- 20.5" Tall for 35 Gallon, 32" Tall for 55 Gallon.



35-55 Gallon Heavy-Duty Plastic Liner Bag

#VAB251555

- Lines the inside of large, 35 to 55 gallon containers for fast and simple waste disposal.
- Heavy thickness protects against tearing from wood chips or other sharp debris.
- 22" x 22" x 55"



RF Remote Control Key Fob

#AMR000000

- Sends long range wireless signal via radio frequency.
- Works at long distances and even through walls!
- Compatible only with systems that include a magnetic motor starter control box.

Recommended Accessories (Continued)



Angle Bracket Leg Extension Kit

#STZ212301

- Industrial-grade cold-rolled steel components with powder coat finish
- Helpful to line up with an existing ductwork line.
- Required for use of 55 gallon drums and/or with the Universal Drum Dolly.



55 Gallon Steel Drum Kit - 9" Inlet

#SEK550901

- Reinforced steel construction with enamel painted exterior for long lasting durability
- Includes reinforced steel drum with painted exterior, lid with collared inlet, lever-locking lid clamp, flexible connection hose, and adjustable hose/band clamps.



Universal Drum Dolly

#SDD990000

- Fits nearly any cylindrical waste bin sold by Oneida Air Systems.
- Includes five 2" non-marking caster wheels (3 non-locking, 2 locking).
- Requires Leg Extension Kit (Item #STZ212301) if used with a stand mounted system.



Flex Hose 9" Diameter

#DHF090000 (Sold per foot)

- Highly flexible hose made from abrasion resistant PVC material.
- Reinforced with steel wire-helix for heavy-duty usage.
- Transparent hose makes it easy to spot and clear potential blockages.



Real-time Filter Efficiency Gauge Kit

#FXK000000

- Takes the guesswork out of knowing when to clean or replace your filter.
- Can be installed easily up to 8 feet away!
- Provide a real-time performance view on the static pressure behind your filter.

Warranty Information

Limited Warranty – Activate online at oneida-air.com/warranty

Oneida Air Systems®, Inc. (OAS) warrants the products it manufactures for a period of 1 or more years, depending on the product, to the original purchaser from the date of purchase, unless otherwise specified. Items not manufactured by Oneida Air Systems are limited to their own manufacturer's warranties. All electrical items such as magnetic starters, remotes, sensors, pumps, bin sensors, bag grippers, etc. and accessories are limited to 90 days. Oneida Air Systems warrants that the product will be free from defects in materials and workmanship.

This is Oneida Air Systems' sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. Oneida Air Systems does not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. This warranty does not apply to defects due directly or indirectly to misuse, negligence, accidents, abuse, repairs, alterations, improper wiring or lack of maintenance. In no event shall Oneida Air Systems' liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Oneida Air Systems shall be tried in the State of New York, County of Onondaga.

The buyer is cautioned to install and operate Dust Collectors in accordance with prescribed Federal, State, OSHA, NFPA, local codes and regulations. This equipment should be installed/wired by a licensed electrician following all applicable codes. Local codes can be significantly different from national codes. The customer assumes the responsibility for contacting their insurance underwriter with regard to specific application requirements of venting or if additional fire protection and safety equipment may be required. Oneida Air Systems shall in no event be liable for death, injuries to persons or property or for incidental, and contingent, special, or consequential damages arising from the use of our product.

Oneida Air Systems makes every effort to accurately represent our products and prices, however Oneida Air Systems reserves the right to make changes to products and prices at any time. As a manufacturer, Oneida Air Systems reserves the right to change product specifications at any time in an effort to achieve better quality products.



ONEIDA AIR SYSTEMS SHALL IN NO EVENT BE LIABLE FOR DEATH, INJURIES TO PERSONS OR PROPERTY OR FOR INCIDENTAL, AND CONTINGENT, SPECIAL, OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF OUR PRODUCT.



SAFETY WARNING - PLEASE READ

Before Purchasing or Installing a dust collection system the buyer is cautioned to do so in accordance with prescribed Federal, State, Local, OSHA, NFPA, and any other applicable codes or regulations relating to the type of dust(s) you are collecting.

SOME TYPES OF DUST UNDER CERTAIN CONDITIONS HAVE THE POTENTIAL TO BE EXPLOSIVE.

Oneida Air Systems is not responsible for how the dust collector is used or installed. Dusts with deflagration or explosion risks, such as wood dust, may require additional safety equipment including but not limited to; venting, spark detection, suppression systems, back draft dampers or may require installation in an outside location or in a protected area away from personnel. The customer assumes the responsibility for contacting their insurance underwriter with regard to specific engineering controls or application requirements. (We suggest you reference NFPA 664, 654 and 68 codes for more information) Oneida Air Dust Collection Systems may not be suitable for some applications and are not designed to be used in explosive atmospheres. Oneida Air Systems equipment should only be installed and wired by a licensed electrician following all applicable local and national electrical codes.

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are: Lead from lead-based paints; Crystalline silica from bricks, cement and other masonry products; Arsenic and chromium from chemically-treated lumber; etc.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals, work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles. Oneida Air Systems recommends using additional approved safety equipment such as an approved OSHA and NIOSH dust mask or respirator.

Oneida Air Systems makes every effort to accurately represent our products, specifications and prices; however Oneida Air Systems reserves the right to make changes to products and prices at any time. As a manufacturer, Oneida Air Systems reserves the right to change product designs and specifications at any time.

[illegible]



The **Industry Leader in Dust Collection**

Thank you for your business!

Regardless of where you purchased your system, if you have any questions or issues with missing / damaged parts, please call Oneida Air Systems first to let us help resolve your problem. We fully stand behind the quality of our product and place the utmost value on our customer's opinion.

We want to do everything possible to make your purchase and experience with Oneida Air Systems a good one!

Customer Service Dept.

1-866-387-8822 • support@oneida-air.com

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